

山东百斯盾门窗有限公司

SHANDONG BASTION DOORS AND WINDOWS CO., LTD

山东潍坊经济开发区民主街 7336 号 6 号楼 102

No. 7336, Minzhu Street, Weifang Economic
Development Zone, Shandong Province



产品目录

PRODUCT CATALOG

山东百斯盾门窗有限公司

SHANDONG BASTION DOORS AND WINDOWS CO., LTD



Every Order, A Shared Commitment.

We donate 1% of every order to support
children's education and well-being.

Together, we make a difference.

目录 Products



- Company Profile / 公司简介
- Qualification Certificates / 资格证书 / 01
- Fireproof Steel Door / 钢质防火门 / 03
- Steel Frames / 钢制框架 / 09
- Series Su Steel Frames (Unequal Rabbet) /
SU 系列钢制门框 / 10
- Hotel Fireproof Wooden Door / 酒店木质防火门 / 11



公司简介

Company Profile

▪ Where Legacy Meets Uncompromising Safety

About Bastion

For over 20 years, Bastion has stood as a guardian at the intersection of innovation and integrity. Founded in 2004 by a visionary father with decades of experience in architectural safety, our journey began with a simple yet unshakable creed: build doors and windows that protect lives, not just seal openings.



Today, under the stewardship of Mr. Li—who grew up in the factory, learning every weld and measurement from his father—that creed remains etched into every product we engineer, from the first sketch to the final certification.



► "What my father built, I protect."
— Mr. Li, who personally approves every major project, ensuring his father's ethos of "quality over quantity" guides every decision.



What We Have / 我们的实力

We possess a comprehensive technical framework and manufacturing infrastructure dedicated to international fire safety standards. This includes certified production lines for UL 10B, UL 10C, CE, ULC, and NFPA 252. Our team consists of technical experts proficient in global bidding requirements and complex project documentation.

Our Product Range / 我们的产品

We specialize in high-performance fire-rated door systems and ANSI/BHMA Grade 1 hardware. Our range includes UL (USA), CE (Europe), and ULC (Canada) certified steel and wooden fire doors (up to 180-minute ratings), double-leaf doors, and specialized glazing solutions. Our portfolio covers steel fire doors, wooden fire doors, hotel doors, and interior wooden doors.



Solutions We Provide / 我们能解决的问题

We mitigate compliance risks for contractors by ensuring every component meets rigorous North American and international fire codes. We solve the challenges of technical submittal approvals, provide precise hardware scheduling, and ensure that all products pass local fire authority inspections.

Why Choose Us / 为什么选择我们

Contractors choose us for our unwavering commitment to technical accuracy and reliability. Unlike general manufacturers, we provide project-specific technical support, direct UL label verification, and a proven track record in large-scale infrastructure projects. We bridge the gap between complex engineering requirements and high-quality manufacturing.





Q&A: Global Fire Safety Solutions

Q: What are your core technical qualifications?

A: We operate certified production lines for UL 10B/10C, CE (EN 1634), ULC, and NFPA 252. Our technical team specializes in global bidding requirements and complex project documentation.

Q: What products and ratings do you offer?

A: We provide steel and wooden fire doors (up to 180-minute ratings), specialized glazing, and ANSI/BHMA Grade 1 hardware, covering hotel, interior, and infrastructure applications.

Q: How do you ensure project compliance?

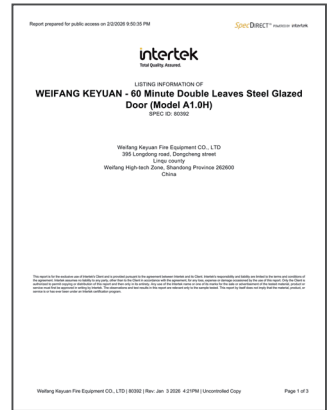
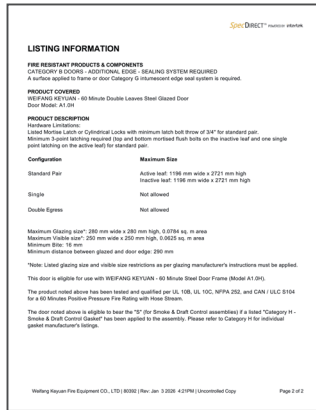
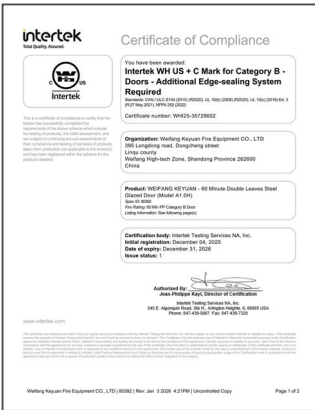
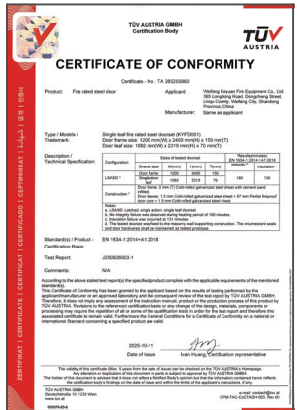
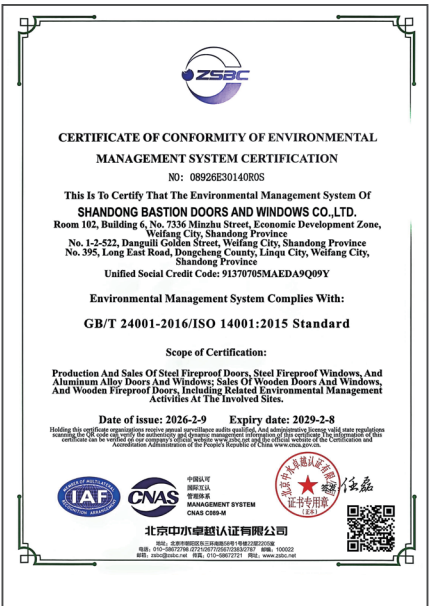
A: We mitigate risk by ensuring every component meets international fire codes. We provide precise hardware scheduling, solve technical submittal challenges, and ensure all products pass local authority inspections.

Q: Why choose us for large-scale infrastructure?

A: Unlike general manufacturers, we offer project-specific technical support, direct UL label verification, and a proven track record in bridging the gap between engineering requirements and manufacturing.

Q: What is the maximum fire resistance rating available?

A: We provide a comprehensive range of fire ratings from 20 to 180 minutes. Specifically, we offer EI20 to EI120 under European standards and 20/30/60/90/120/180 minute ratings under UL and CAN/ULC standards.



FIREPROOF STEEL DOOR

Durable · Eco-friendly · Customizable



Fire prevention



Smoke prevention

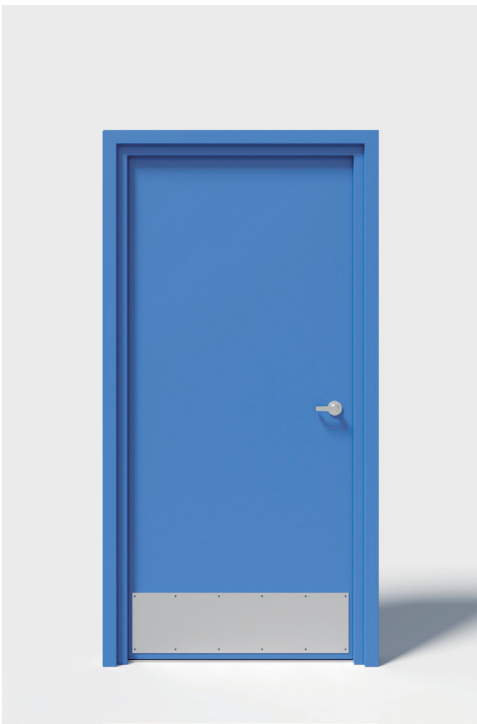


Sound insulation:
30-45 dB

Fire rating:
20-180 mins

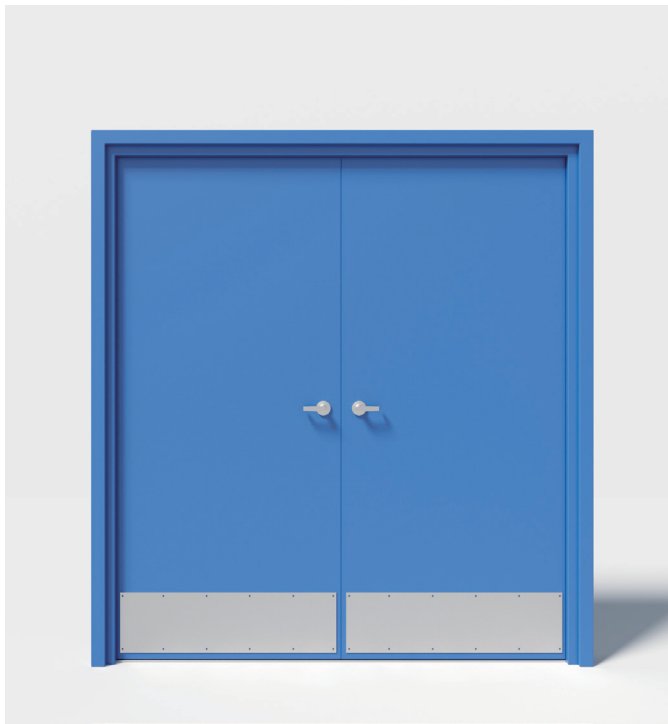
推荐配置 Recommended Configuration





BST-MF-S11

UL	30	60	90	120	180
EI	30	60	90	120	240



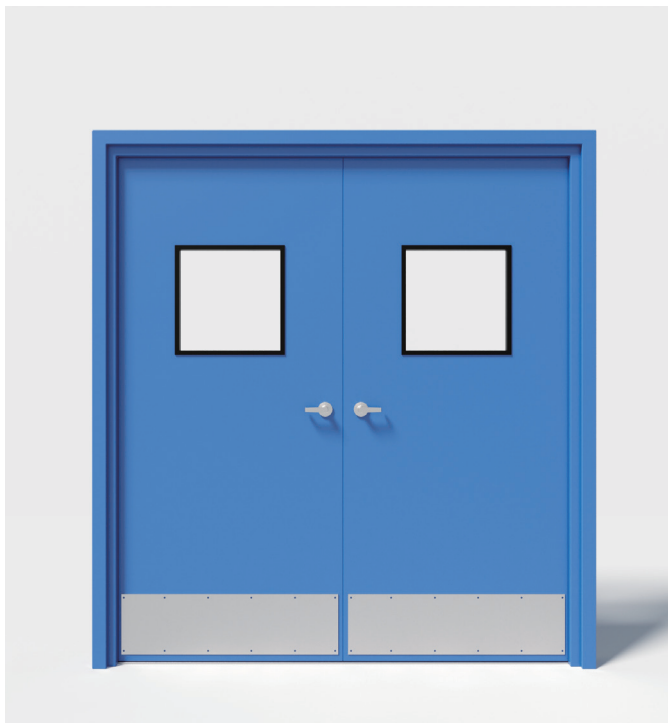
BST-MF-D11

UL	30	60	90	120	180
EI	30	60	90	120	240



BST-MF-GLS21

UL	30	60	90	120	180
EI	30	60	90	120	240



BST-MF-GD41

UL	30	60	90	120	180
EI	30	60	90	120	240



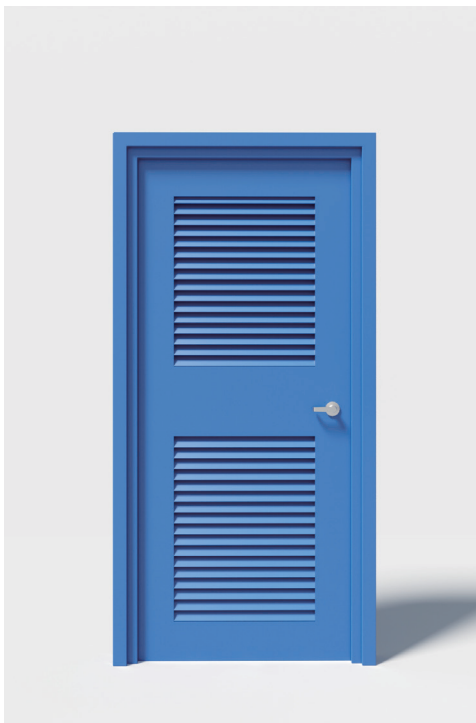
BST-MF-GS21

UL	30	60	90	120	180
EI	30	60	90	120	240



BST-MF-GD21

UL	30	60	90	120	180
EI	30	60	90	120	240



BST-MF-LDS21

UL	30	60	90	120	180
EI	30	60	90	120	240



BST-MF-LDD21

UL	30	60	90	120	180
EI	30	60	90	120	240



BST-MF-S13

UL	30	60	90	120	180
EI	30	60	90	120	240



BST-MF-D13

UL	30	60	90	120	180
EI	30	60	90	120	240



BST-MF-GLS23

UL	30	60	90	120	180
EI	30	60	90	120	240



BST-MF-GD43

UL	30	60	90	120	180
EI	30	60	90	120	240



BST-MF-GS23

UL	30	60	90	120	180
EI	30	60	90	120	240



BST-MF-GD23

UL	30	60	90	120	180
EI	30	60	90	120	240



BST-MF-GLS43

UL	30	60	90	120	180
EI	30	60	90	120	240



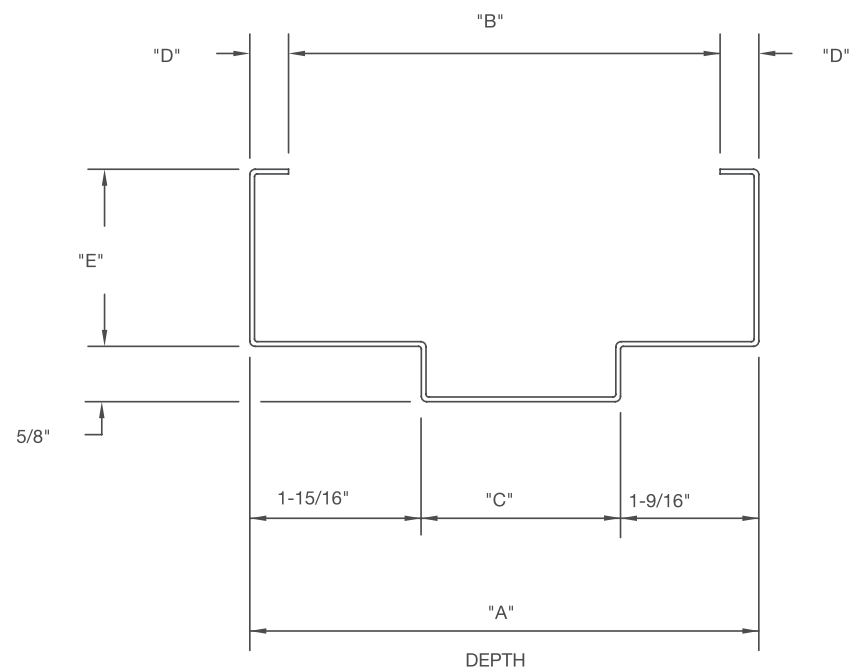
BST-MF-GLD43

UL	30	60	90	120	180
EI	30	60	90	120	240



SERIES SU STEEL FRAMES (UNEQUAL RABBET)

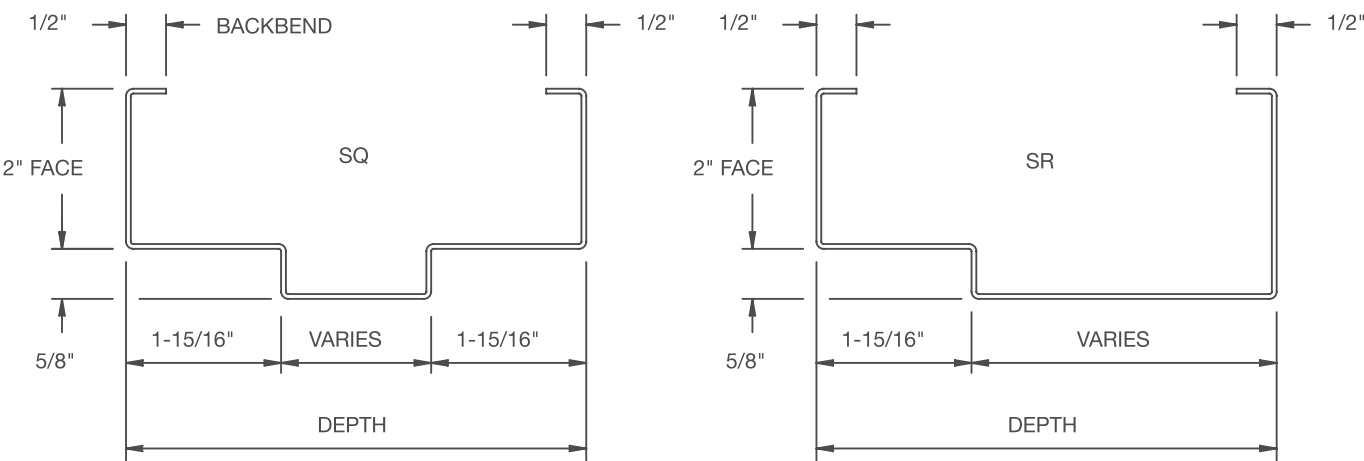
FOR 1-3/4" THICK DOORS - STANDARD WALL APPLICATION, HANDED



SERIES SQ, SR STEEL FRAMES

FOR 1-3/4" DOORS STANDARD WALL APPLICATION, HANDED

* BASIC PROFILES

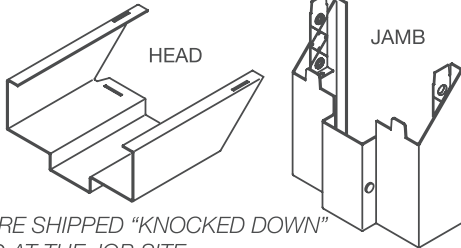
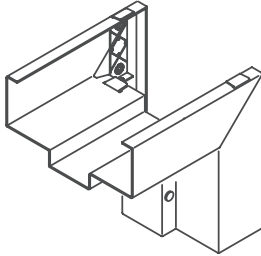
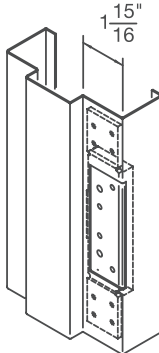
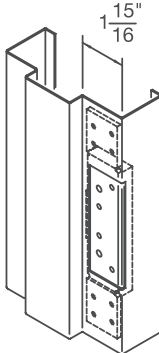
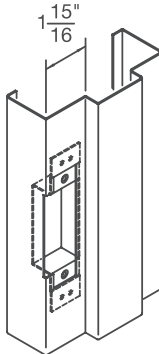
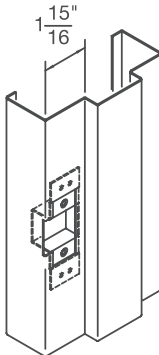
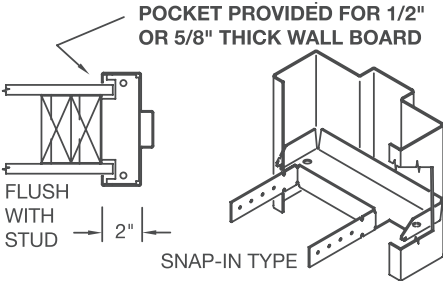
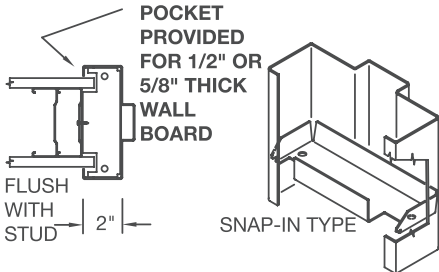
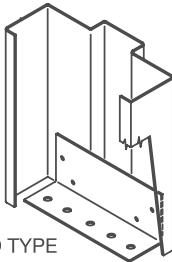


*DEPTH, FACE, SOFFIT, AND BACKBEND DIMENSIONS ARE VARIABLE (MADE TO ORDER) WITHIN LIMITS OF MATERIAL AND TOOLING. HARDWARE PREPARATIONS ARE FOR 1-3/4" THICK DOORS. RABBET DIMENSIONS AND HARDWARE PREPARATIONS TO SUIT OTHER DOOR THICKNESSES ARE ALSO AVAILABLE. BACKBENDS NEED NOT BE THE SAME ON OPPOSITE FACES OF BASIC PROFILE, BUT LIMITS OF MATERIAL AND/OR TOOLING MAY RESTRICT CERTAIN COMBINATIONS OF BACKBENDS AND OTHER PROFILE VARIATIONS. ARE AVAILABLE. PROFILES ARE NOT LIMITED TO THOSE SHOWN ...MANY OTHER DESIGNS AND COMBINATIONS ARE AVAILABLE.

SU 系列钢制门框 SERIES SU STEEL FRAMES

(UNEQUAL RABBET)



① KNOCKED DOWN (KD) CORNER CONSTRUCTION  COMPONENTS ARE SHIPPED "KNOCKED DOWN" AND ASSEMBLED AT THE JOB SITE	① WELDED CORNERS  DIE-CUT CORNER WITH CORNER TAB AND FACE WELD SHOWN. ALSO AVAILABLE WITHOUT TAB AND WELDED OR MITRE SAWED AND WELDED. ALTERNATIVE WELD OPTIONS ARE ALSO AVAILABLE.	
② HINGE PREPARATION  4-1/2" X .134" OR 4-1/2" X .180" ANSI A156.7 TEMPLATE 7 GAUGE STEEL REINFORCING	② HINGE PREPARATION  5" X .146" OR 5" X .190" ANSI A156.7 TEMPLATE 7 GAUGE STEEL REINFORCING	
③ LOCK STRIKE PREPARATION  S UNIVERSAL (4-7 /8") ANSI A115.1 & 2 TEMPLATE 16 GAUGE STEEL REINFORCING WITH EXTRUDED SCREW HOLES PROVIDES EQUIVALENT THREAD ENGAGEMENT EQUAL TO 14 GAUGE. STANDARD FOR 1-3/ 4" DOORS	③ LOCK STRIKE PREPARATION  C CYLINDRICAL (2-3/4") ANSI A115.3 TEMPLATE 16 GAUGE STEEL REINFORCING WITH EXTRUDED SCREW HOLES PROVIDES EQUIVALENT THREAD ENGAGEMENT EQUAL TO 14 GAUGE. OPTIONAL FOR 1-3/ 4" DOORS ALSO AVAILABLE WITHOUT LIP NOTCH FOR DEADBOLTS.	
④ WOOD STUD ANCHOR WS  (USED ALSO FOR METAL STUD WALLS)	④ METAL STUD ANCHOR MS  4-3/4" AND 5-3/4" DEPTH ONLY FOR OTHER DEPTHS USE WS TYPE.	④ FIXED FLOOR ANCHOR SA  ONE PIECE

(CONVERSION: 1" = 25.4 MM, E.G., 1-3/4" = 44.45 MM)

(CONVERSION: 1" = 25.4 MM, E.G., 1-3/4" = 44.45 MM)

HOTEL FIREPROOF WOODEN DOOR

Durable · Eco-friendly · Customizable



Fire prevention



Smoke prevention



Sound insulation:
30-45 dB

Fire rating:
20-120mins

推荐配置 Recommended Configuration



三维隐藏可调节合页
3D Concealed Adjustable Hinge



子母合页
Flush Hinge



隐藏式闭门器
Concealed Door Closer



酒店指纹锁
Hotel Fingerprint Lock



普通把手
Regular Handle



门挡
Door stopper



门底密封条
Door Bottom Seal





BST-WD-01



BST-WD-02



BST-WD-03



BST-WD-04



BST-WD-09



BST-WD-10



BST-WD-11



BST-WD-12



BST-WD-05



BST-WD-06



BST-WD-07



BST-WD-08



BST-WD-13



BST-WD-14



BST-WD-15



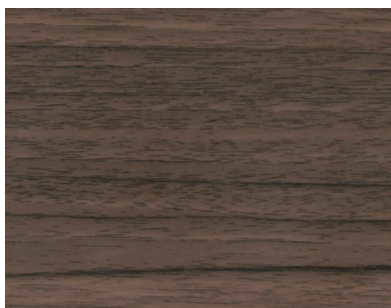
BST-WD-16



veneer options



Melamine
Melamine offers durability, water resistance, scratch protection, and a clean, eco-friendly finish.

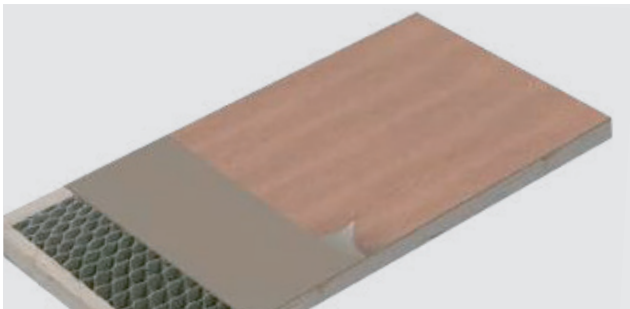


PVC
PVC-coated doors resist scratches, wear, and moisture—ideal for diverse spaces. Choose based on your needs and interior style.

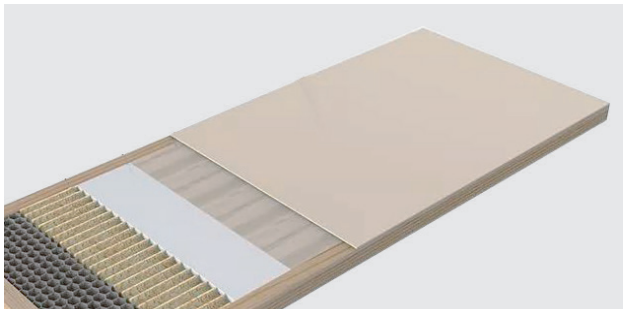


Hardwood
Hardwood offers natural beauty, durability, sound insulation, easy repair, and long-term value for painted doors.

panel options

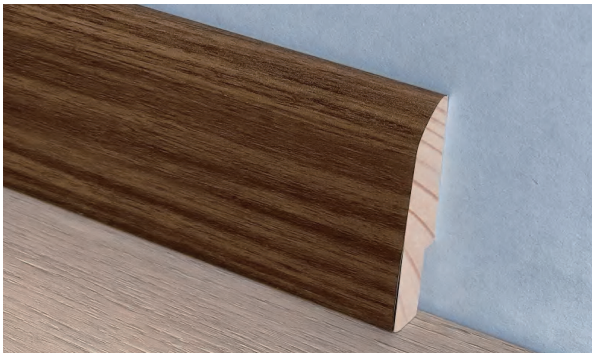


MDF
MDF doors are durable, cost-effective, smooth-surfaced, and ideal for easy finishing and everyday use.



WPC
WPC doors are durable, moisture-resistant, low-maintenance, and combine wood aesthetics with plastic strength.

color matching

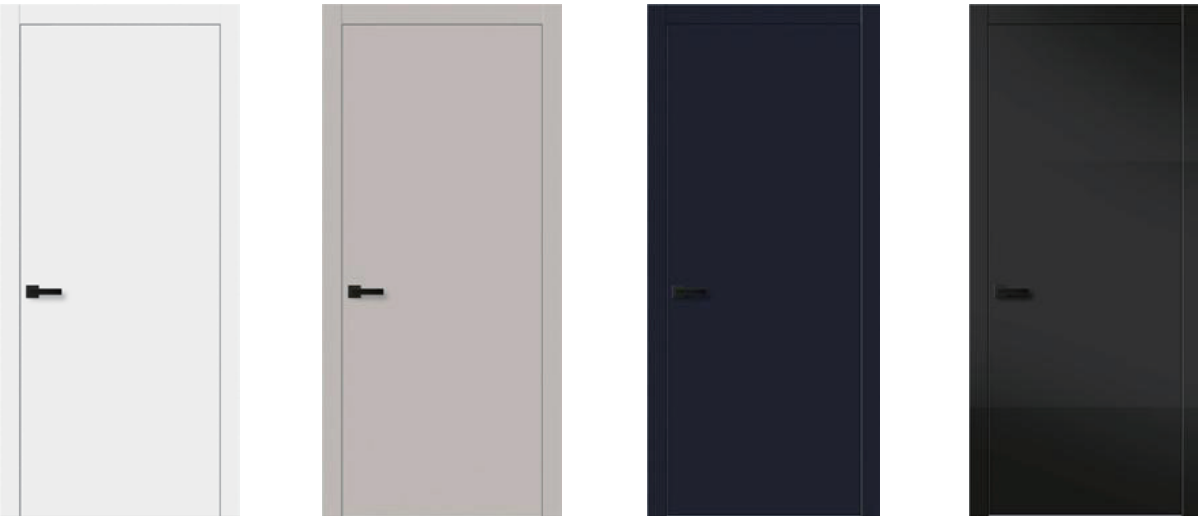


Baseboard
Baseboards enhance interiors while protecting walls from damage—both decorative and functional.

*Explore a full range of veneer, panel, and trim options to customize your pre-finished doors—balancing aesthetics, durability, and project flexibility.



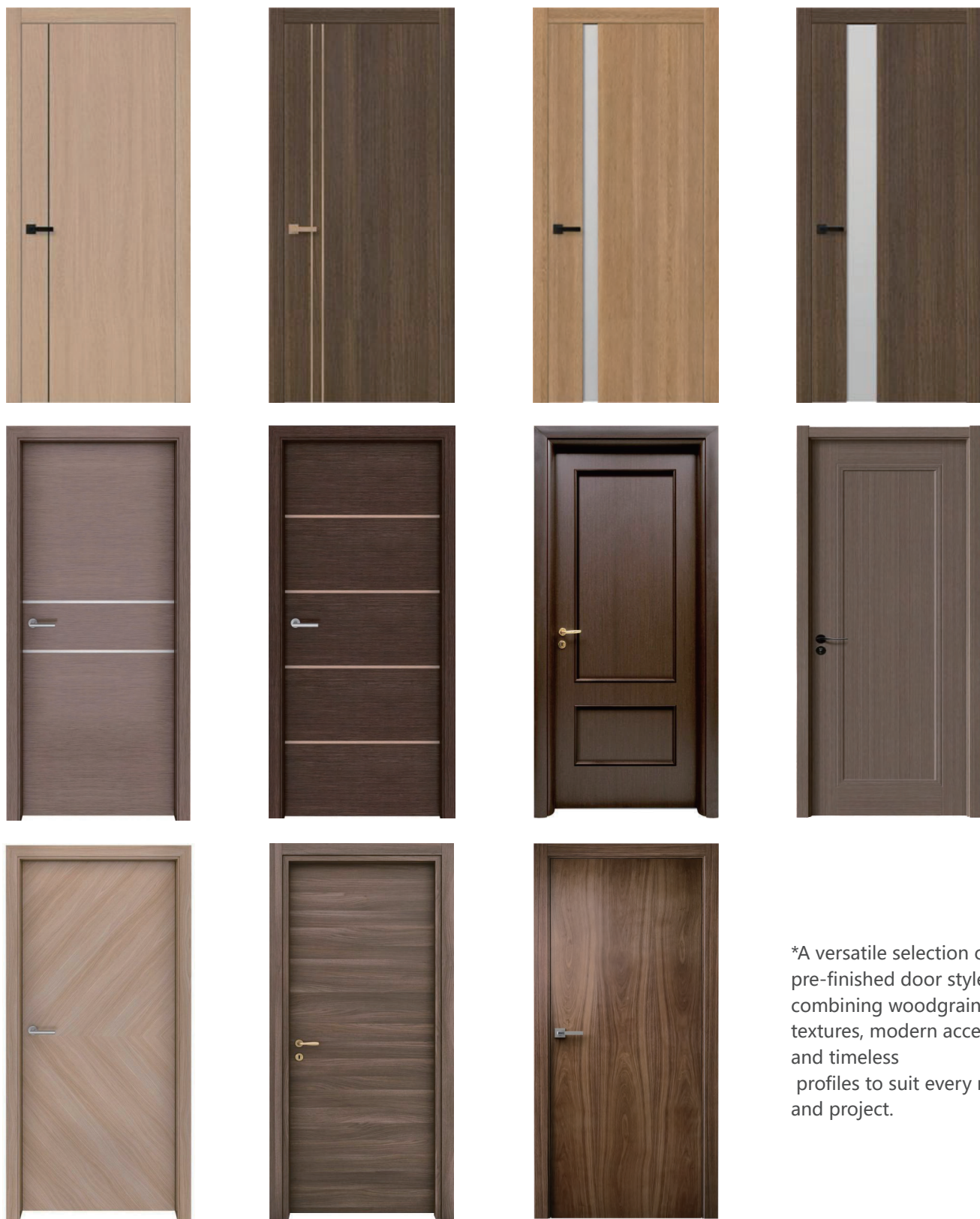
Monochrome Series



*From crisp white to deep black, our Monochrome Series delivers clean lines and contemporary elegance—perfect for modern interiors seeking simplicity, contrast, and timeless appeal.



DESIGN OPTIONS



*A versatile selection of pre-finished door styles—combining woodgrain textures, modern accents, and timeless profiles to suit every room and project.



CRAFTED BY EXPERTS.
TRUSTED AROUND
THE WORLD.

With years of experience in wood-based building materials, we deliver high-quality doors, mouldings, and cabinets designed for performance, style, and long-term value. Whether you're outfitting a single home or managing large-scale projects, we're here to support you—every step of the way.

